

FMEA
EMU FAILURE MODE, EFFECT ANALYSIS

Page: 1
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NAME P/N QIT	FUNCTION	FAILURE MODE & CAUSES		MISSION PHASE	FAILURE EFFECT	FAILURE DETECTION FLIGHT/GROUND	TIME TO EFFECT/ ACTIONS		CRIT	REMARKS/ HAZARD	REF
		/	/				/	/			
EMU SWITCH ITEM 360 8V771687-E (1)	Provides a manual means of operating the 172 Ram/ Separator Valve and the 172 Coolant Loop Isolation Valve (CLIV).	364470000: CLIV switch fails In valve closed position. CANNED: Contact welding due to arcing or bermotic seal failure and exposure to vacuum, jamming or shorting due to contamination. CLIV "Open" Contact Falls Open.	EVA	EMU ITEM: Coolant loop Isolated from water reservoir. Item 372 roller valve allows condensate to relieve to reservoir. APE INTERFACE: None for single failure. If item 172 valve fails fails closed, water will carryover into the vent loop.	FLIGHT: Yes. Minor fogging. GROUND: Yes. FEMU-A-001, Para. 7.3.3.2.1.1. 4. Coolant Isolation System Performance Item 171/ 172 and 1700 120 Leakage Test.	None. TIME REQUIRED: R/A	3/10 4-PASS N/A	6-PASS	The redundant path to the 172 valve and the SOP. Additional water required to replace the oxygen removed from the liquid transport circuit is supplied by humidity removed from the vent temp.		

MISSION:
None for single
failure. Terminate
EVA if item 172
fails closed.

CREW/VEHICLE:
None for single
and double
failure. Possible
loss of crewman
with loss of SOP.

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ATTACHMENT
PAGE 30 OF 30

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